# 2024 – 2025 6.6L L5P Duramax Post Order Instructions

Thank you for purchasing tuning for 2024-2025 L5P Duramax tuning. Below are the next steps to complete your order.

1. You will receive an email via Info@RUNVSE.com containing your RMA for HP Tuners. The RMA will NEED to be printed and placed in the box with your E42 ECM.
2. Once you receive the RMA, you may ship your ECM (MUST BE THE STOCK ECM) to HP Tuners to the following address with your preferred shipping company
   a. HP Tuners
      ATT: GM E42 ECM Service (L5P, Global B)
      700 Eastwood Lane
      Buffalo Grove, IL 60089
3. Per HP Tuners, the upgrade process will take between **24-72** hours (THIS MAY VARY DEPENDING ON DEMAND)
4. Once you receive your ECM back, install back into the truck and ensure the truck starts and runs.

## After ECM Re-install

1. On your mobile device, download the TDN app via the App Store or Google Play Store

2. Once downloaded, open the app, accept the privacy policy and license agreement
3. The app uses Bluetooth to connect to your RTD4, you will need to allow Bluetooth connections through the app.
4. Once you're at the home screen, you will click on TOOLS, then Setup RTD4 and follow the prompts on the screen.
5. When the device is paired, select the SIGN IN option
   a. New users select CREATE ACCOUNT
   b. If you have an account with HP Tuners, you may use that to log in
6. Once logged in, select LINK TUNER

      a. VSE Invite Code - **YBPD-7730**

7. Now that you have been linked to VSE, return to the home screen and select the FLASH option
8. Select READ VEHICLE
      a. Read process will take 5-10 minutes
9. When completed, a pop-up will appear stating that the reads have been submitted to us to complete your tune file.
10. If you could, please submit a tech ticket [HERE](#) with your order number and email you used to create your HP Tuners account. Unfortunately, TDN does not email or let us know once you're linked. This will speed up the turnaround process
11. Flashing instructions will be sent once the tune file is completed and uploaded

# STAGE 2 APPLICATION ONLY

**AFTER YOU COMPLETE YOUR COOLER UPGRADE, ENSURE THE EGT #1 SENSOR HARNESS IS PLUGGED IN**

**ORANGE WIRE CAN BE ZIP TIED OUT OF HARMS WAY**

**FAILURE TO DO SO WILL RESULT IN ROUGH IDLE AND SURGING**