



17-23 L5P PCV Upgrade

Kit Contents:

<i>PCV Block w/ O-ring (Qty.1)</i>	
<i>Boost Block Off Plate w/ O-ring (Qty.1)</i>	
<i>Oil Fill Tube w/ O-ring (Qty.1)</i>	
<i>Oil Fill Tube Cap w/ O-ring (Qty.1)</i>	
<i>AN Fitting w/ O-ring (Qty.1)</i>	
<i>PCV Plug w/ O-ring (Qty.1)</i>	
<i>90° Barbed Fitting (Qty.1)</i>	
<i>6mm Bolts - Long (Qty.2)</i>	
<i>6mm Bolts - Short (Qty.4)</i>	
<i>1" Compression Clamp (Qty.1)</i>	
<i>3ft Hose (Qty.1)</i>	

Completed by:

Turn over for instructions ➡



Instruction Guide

(For detailed instructions/ pictures please visit our website Runvse.com or scan the QR code)

Step 1: Disconnect turbo outlet charge pipe using an 11mm deep socket. Carefully remove charge pipe from turbo and move to the side.

Step 2: Using a 10mm socket, disconnect the PCV boost assist pipe from the back side of the turbo compressor outlet.

Step 3: Remove the 4 bolts from the factory PCV system. GM has used a one-way aluminum bolt to secure the PCV system, so a bolt extractor must be used to remove the 4 bolts.

Step 4: Install the Boost Block-Off Plate on the back side of the turbo compressor outlet using 2 of the supplied short bolts.

Step 5: Using the remaining 2 short bolts, install the Oil Fill Tube.

Step 6: Install the 90° barbed fitting onto the new PCV Block, but do not tighten yet. (For **RACE APPLICATIONS ONLY**- Swap the AN Fitting and the PCV Plug, and use the supplied hose to reroute).

Step 7: Using the 2 supplied long bolts, fasten the PCV Block.

Step 8: Slide the supplied compression clamp onto the factory PCV hose, slide hose onto 90° fitting, and then remember to now tighten the 90° fitting so that it does not touch the Oil Fill Tube or factory crossover pipe.

Step 9: After verifying that all hardware has been tightened, enjoy your new PCV Upgrade Kit from **VSE!**