

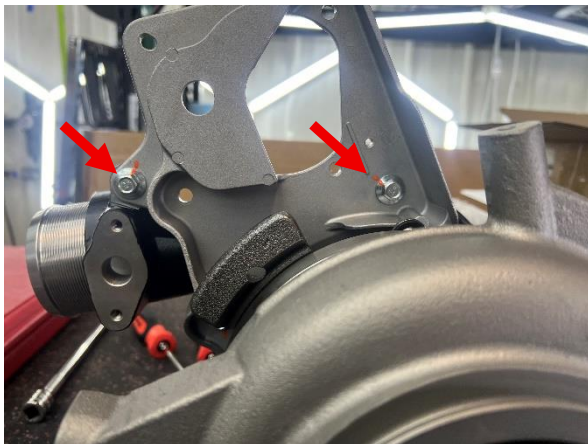


2017 – 2026 VSE L5P DURAMAX TURBO PRE-INSTALL CHECK LIST

Prior to installation, inspect the turbo for possible damage or shifting that may have occurred during shipping. Ensure the compressor wheel is free spinning and the bolts/clamps have not backed out or shifted. Contact VSE Customer Service if any damage has occurred.

Quick Visual Checks

Casing bolts should be marked on all intake housing bolts

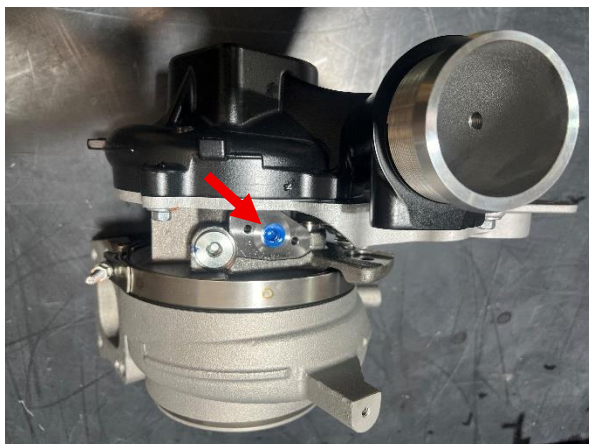


V-Band clamp should be tight and even around the vane cage and exhaust housings

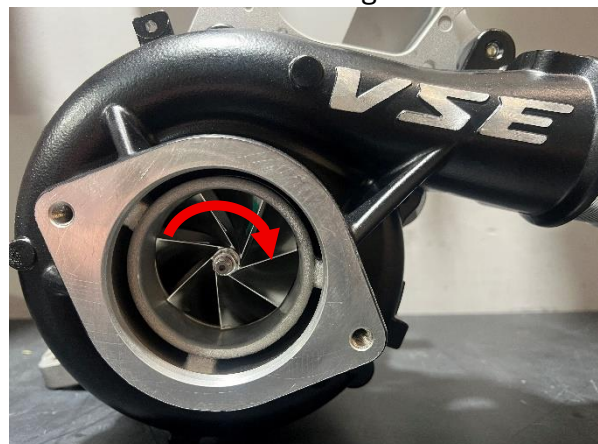


Pre-Install Lubrication and Prep

Using clean engine oil, fill the inlet to the top of the threads



Rotate the compressor wheel for 30 seconds to spread the oil evenly through the bearings



GM TURBO REMOVAL AND REPLACEMENT INSTRUCTIONS

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GM ACTUATOR REPLACEMENT INSTRUCTIONS

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GM TURBO VGT RELEARN PROCEDURE (NEEDED IF REPLACING ACTUATOR)

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